ITA TOOLS

NEXCUT

www.ita.tools

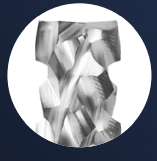
Dual cut® allows to achieve **excellent finish** of the top and bottom edges of the material

Negative, multiplied cutting edges significantly **improves quality** of processed material

Innovative design allows working with faster feed speed – guarantee **longer tool life** and **excellent cutting quality**

The overlanding between cutting edges and dividing cutting spiral – **better chip ejection** and **perfect finish of material**

Extremely hard raw material and Platinum coating* – **increased the tool life**



Premium Class Carbide **extends the life of the tool**

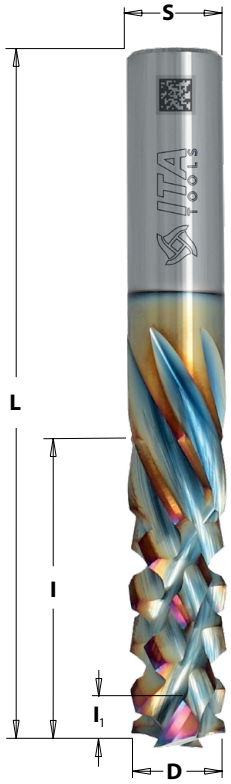
*Due to the coating process, the final colour may differ from that shown in the photos.

Scan the QR code and see how we produce our tools!

NEXT GENERATION OF VHM ROUTER BITS FOR NESTING

Solid Carbide Finishing Up & Downcut Spiral Bits for Nesting

X99 | positive-negative



VHM | Z2+6 | RH

Technical details:

- 2+6 flute spiral cutter
- Compression - upward and downward chip ejection
- Finishing geometry
- PLATINUM coating
- Special nesting carbide grade

Application:


CUTTING


NESTING


JOINTING

Materials:


RAW MDF ●●●


RAW CHIPBOARD ●●●


PLYWOOD ●●●


LAMINATED PLYWOOD ●●●


LAMINATED MDF ●●●


LAMINATED CHIPBOARD ●●●


SOFT SOLID WOOD ●●


HARD SOLID WOOD ●●


RAW HPL ●

D×I	Feed rate | RPM
9,52×25,4	15-23 m/min | 18000-24000
10×25	15-23 m/min | 18000-24000
10×35	15-23 m/min | 18000-24000
12×25	17-26 m/min | 18000-24000
12×35	17-26 m/min | 18000-24000
12,7×25,4	17-26 m/min | 18000-24000
12,7×38,1	17-26 m/min | 18000-24000

D mm	I mm	I_1 mm	L mm	S mm	Z	TYPE	ARTICLE RH
10	25	4,5	80	10	6+2	Finishing	X99.10.025.080.10PR
10	35	4,5	80	10	6+2	Finishing	X99.10.035.080.10PR
12	25	5,5	80	12	6+2	Finishing	X99.12.025.080.12PR
12	35	5,5	80	12	6+2	Finishing	X99.12.035.080.12PR
16	35	7,5	90	16	6+2	Finishing	X99.16.035.090.16PR
9,52	25,4	4,3	76,2	9,52	6+2	Finishing	X99.95.254.762.95PR
12,7	25,4	5,8	76,2	12,7	6+2	Finishing	X99.13.254.762.13PR
12,7	38,1	5,8	88,9	12,7	6+2	Finishing	X99.13.381.889.13PR

ITA TOOLS Sp. z o.o.
Wodna 9 Str.
30-556 Cracow, Poland
VAT ID: PL6793008547

Export Department
ph.: +48 12 306 79 03
mob.: +48 504 829 946
e-mail: export@itatools.pl

Everyday better

MADE IN POLAND EU